

MAY 28 2015

Work Order ID 132298

132298

Page 1

Item ID: D3007-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Prop Assy

Start Date: 5/06/15 Start Qty: 5.00

5

Cust Item ID:

Required Date: 5/15/15 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3007

Rev A1

100

0.00

100

Small Fab

Small Fab

Memo

0.03

Small Fab

Assemble as per Dwg D3007

5x DAS 28 9-89 MAY 28 2015

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

5 DAS 38 9-89

MAY 28 2015

120

Identify as per dwg & Stock Location: 57368

0.00

120

Packaging

Memo

0.00

Packaging

57368 MAY 29 2015

132298

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 5/06/15 **Start Qty:** 5.00 ***5***

Cust Item ID:

Required Date: 5/15/15 **Req'd Qty:** 5.00 ***5***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code
---------	--------	-----------

Accept Qty	Reject Qty	Reject Number	Insp. Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.01

Quality Control

AS.6.1

May-06-15 11:29:26 AM

132298

D3007-041

Required Date: 5/15/15

Required Qty: 5.00

Comments: IPP B01.05.18Changed pick list (ECN 354)EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3007-1		Manufactured	No			100	Each	0.0000	1	5			
D3007-1													
Strut									**	132299		DAS 28 9-89	MAY 28 2015
D2012-107		Manufactured	No			100	Each	22.0000	1	5			
D2012-107													
Clevis									**			DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		22				132375X1			
				122241		4				51			
				127296		12							
				129651		6							
D2022-101		Manufactured	No			100	Each	120.0000	2	10			
D2022-101													
Spacer									**			DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST012a		40							
				129976		40				10			
				ST025A		80							
				107903		80							

Picklist Print

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Work Order ID: 132298

132298

Parent Item: D3007-041

D3007-041

Parent Item Name: Prop Assy

Start Date: 5/06/15

Required Date: 5/15/15

Start Qty: 5.00

Required Qty: 5.00

AN4-10A

Purchased

No

100

Each

96.0000

1

5

AN4-10A

Bolt

**

DAS
28
9-89

MAY 28 2015

Location

Loc Qty

Loc Code

CA

17

M129682

17

ST345

79

131677

73

M130466

1

M131153

5

5

NAS1149D0463J

Purchased

No

100

Each

4,473.000

1

5

NAS1149D0463.J

WASHER

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST269

4432

M129682

86

M130799

371

M132035

3975

132317

Picklist Print

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Work Order ID: 132298

132298

Parent Item: D3007-041

D3007-041

Parent Item Name: Prop Assy

Start Date: 5/06/15

Required Date: 5/15/15

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

100

Each

2,329.000

1

5

MS21042L 4

Locknut

DAS

28

9-89

MAY 28 2015

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

224

m127813

224

ST260a

62

m130799

56

m131803

6

ST305

2001

m128300

8

m130388

16

m130922

97

m131618

12

m132123

1868

5

D2705

Manufactured

No

100

Each

7.0000

1

5

D2705

Support Bracket

DAS

28

9-89

Location

Loc Qty

Loc Code

ST009

7

126513

7

5

SL69-BS

Purchased

No

100

Each

26.0000

1

5

SI 69-RS

Ball Stud

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

26

M130766

26

132260

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 132298

132298

Parent Item: D3007-041

D3007-041

Parent Item Name: Prop Assy

Start Date: 5/06/15

Required Date: 5/15/15

Start Qty: 5.00

Required Qty: 5.00

D3015-3

Manufactured No

100

Each

55.0000

1

5

D3015-3

Locknut

DAS
28
9-89

MAY 28 2015

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

37

129764

4

130908

33

132485

NAS1149D0563J

Purchased

No

100

Each

1,255.000

1

5

NAS1149D0563.J

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

949

m130799

63

m132035

886

ST269

156

m128257

156

ST271

20

m131026

20

5

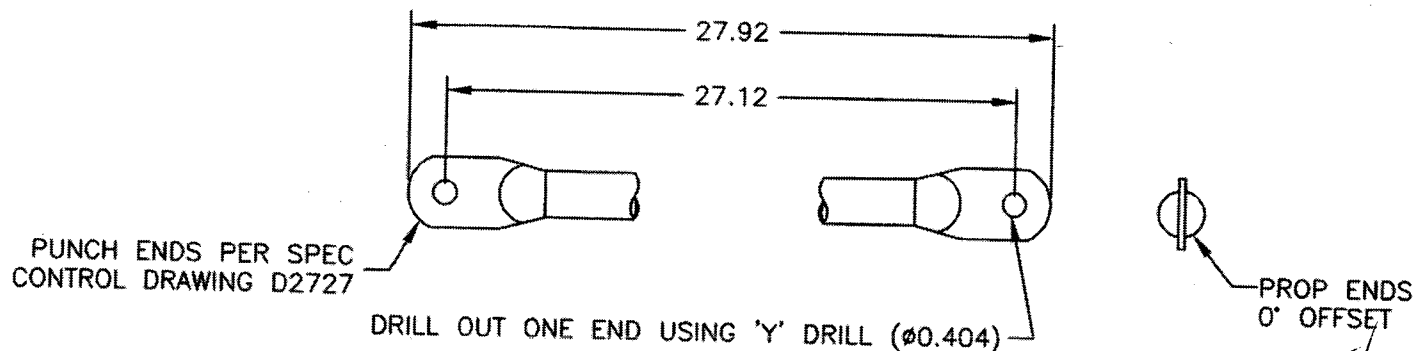
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Shop Packet Print

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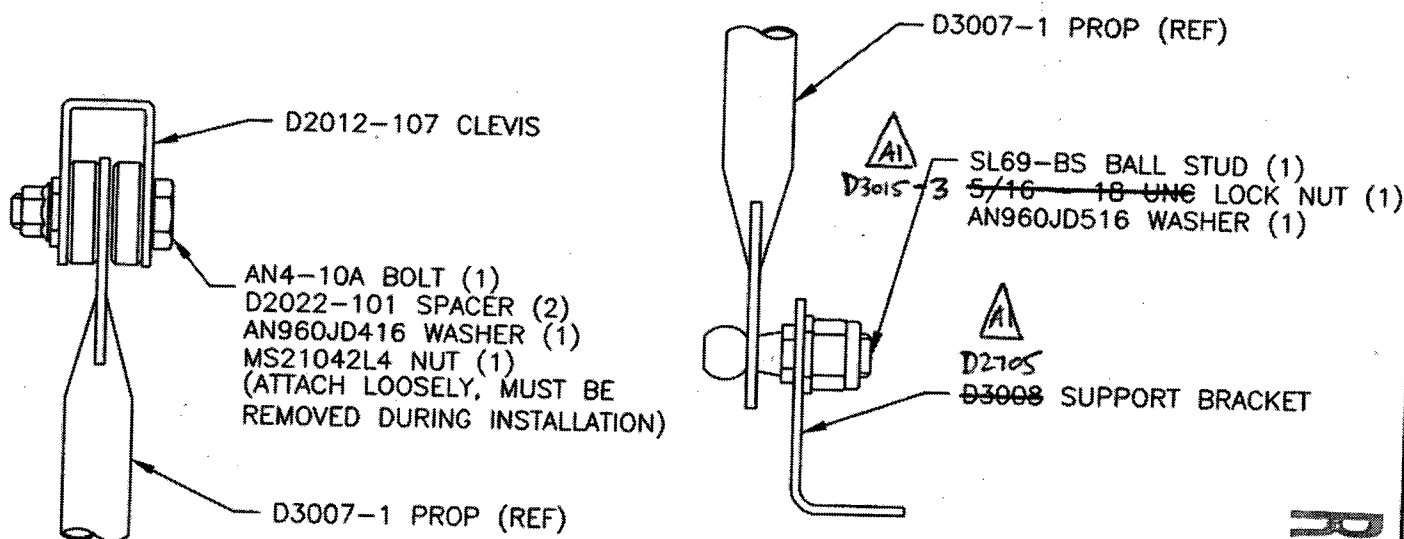
DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURT, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO.	REV. A	SHEET 1 OF 1
DATE		TITLE	SCALE	
01.03.22		PROP ASSEMBLY	1:2	
A	01.03.22	NEW ISSUE		
A1	01.05.09	CHANGE TO D2705 & D3015-3		



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE SEAMLESS TUBE IS USED
CAN MAKE FROM D2704

WLB32298



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

RELEASED
01.03.30